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RBEM632V3021102-1
Job Sheet 180208



Part No: RBEM632V3021102-1

Job Qty: 3 ea

Part Name: Placard



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/3/18

Job Tracking No:

Due Date: 10/15/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBEM632V3021102 Rev. 2 IPP Rev. A 18.07.04 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	3 Ea		10/15/18	0.00	0.00	Start Up Small Fab-4		MLC
100	Small Fab	3 pcs		10/15/18	0.00	0.25	Small Fab-9		MLC DAS 38
110	QC	3 pcs		10/15/18	0.00	0.00	QC5		MLC 9-89
130	Packaging	3 pcs		10/15/18	0.00	0.00	Packaging3-2		DAG
140	QC21-SA	3 Ea		10/15/18	0.00	0.00	QC21		DAG

Part Op 100 - 1-Engrave placard using Laser engraver as per DWG. Sheet 2. ***NOTE*** Use PDF
Descriptions: 130 - IDENTIFY AND STOCK

21 OCT 17 2018
9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
LM922402	Plastic, Black & White	.7650 sf (.255 ea)	90-Start up Operation	5-065461

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	LM922402	1	73	0

Part Specifications

Specifications could not be found.



Container No: S117502



Part: RBEM632V3021102-1

Job No: 180208

Serial No/Batch: S117502

Revision: 2

Inspector:

Exp Date:

Instructions:

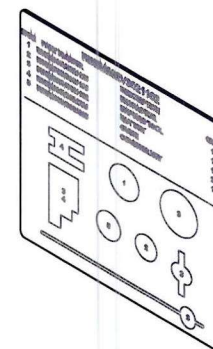
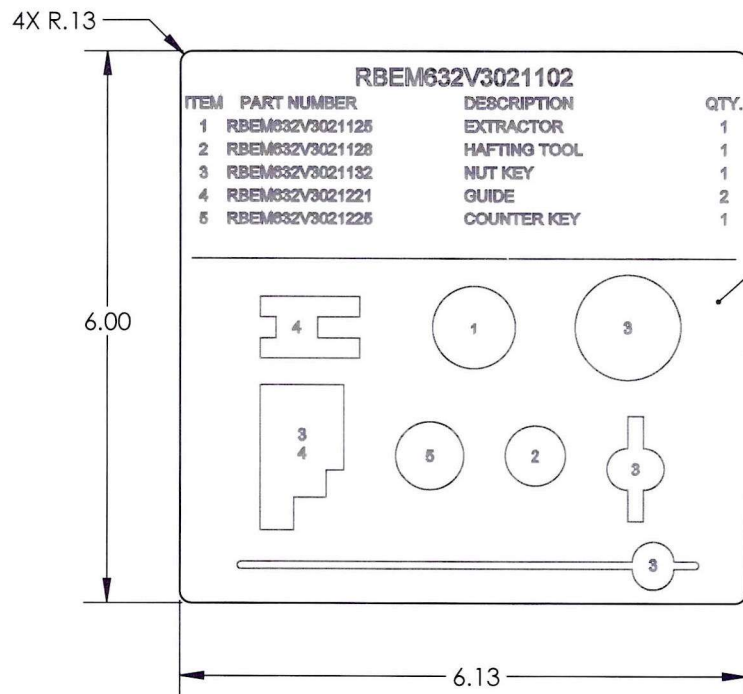
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Plex 10/10/18 10:36 AM dart.logan.david

Date: 10/11/18

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	17-0005	-1 DELETED TOOL NAME FROM PLACARD, CH'D TOOL LAYOUT.	1/17/2017	RJC	



NOTE: USE PDF.

DART AEROSPACE	
TITLE COOLING COMPRESSOR PULLEY NUT EXCHANGE	
DWG NO. RBEM632V3021102-1	REV 2
MAT'L PLASTIC	UNLESS OTHERWISE SPECIFIED
HEAT TREAT	DIMENSIONS ARE IN INCHES
FINISH	.XXX ± .010 FRACTIONS ± 1/8
SPEC	.XX ± .03 ANGLES ± 1°
	.X ± .1 SURFACES = 125/
DRAWN BY: MACKOVJAK	1. BREAK ALL SHARP EDGES
CHECKED: CLOUGH	.015 x 45° OR .016R
OPPS APPR: ANDERSON	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
QA APPR: LINDSAY	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
APPROVED: GILBERT	USED ON MODEL H175
SCALE 1:2	DATE 3/3/2016
SHEET 2 OF 4	

(-1)
PLACARD